

- 1. ALL VALVES TO BE RESILIENT SEAT TO AWWA C509, FUSION BONDED EPOXY (FBE) SHOP COAT FINISH ON INTERIOR AND EXTERIOR OF VALVE TO AWWA C550. INTERIOR COATING TO BE FBE ANSI/NSF 61 APPROVED.
- 2. INTERIOR OF ALL STEEL (NOT STAINLESS STEEL) PIPE SHALL BE LIQUID EPOXY COATED TO AWWA C210 AND BE ANSI/NSF 61 APPROVED. ALL EXTERIOR SURFACES SHALL BE LIQUID EPOXY COATED TO AWWA C210.
- 3. INTERIOR OF ALL DUCTILE IRON PIPE AND FITTINGS IN CONTACT WITH POTABLE WATER SHALL BE CEMENT MORTAR LINED TO AWWA C104.
- 4. IF THE BASE OF ANY CHAMBER IS GREATER THAN 10.0m IN DEPTH THE CONTRACTOR SHALL SUPPLY A SHOP DRAWING, STAMPED BY P. ENG. LICENSED TO PRACTISE IN THE PROVINCE OF ONTARIO, FOR REVIEW OF THE BASE SLAB AND MANHOLE SECTIONS PRIOR TO FABRICATION.
- 5. VALVE STEM EXTENSION SUPPORT BRACKETS SHALL SUPPORT TOTAL WEIGHT OF THE EXTENSION STEM, NO FORCES SHALL BE TRANSMITTED TO THE VALVE OR GEARBOX.
- 7. ALL NUTS, BOLTS AND WASHERS TO BE STAINLESS STEEL UNLESS OTHERWISE NOTED.
- ALL PIPING, FITTINGS, VALVES, APPURTENANCES AND MECHANICAL RESTRAINTS TO BE c/w DENSO PASTE, DENSO MASTIC AND DENSO TAPE OR APPROVED EQUAL, APPLIED TO MANUFACTURER'S RECOMMENDATIONS.



PUBLIC WORKS STANDARD DRAWING

TYPICAL SINGLE DRAIN CHAMBER DETAILS FOR 400 DIAMETER CONCRETE PRESSURE PIPE

REV. DATE: APR	REV. DATE: APRIL 2014	
APPROVED BY	DRAWN BY	
A.P.	AINLEY GROUP	
STD. DWG. NUMBER	SCALE	
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